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Rev.	Date
02	22 march 2005

Description and characteristics of the product

Code and trade name of the product	STUCCO VENEZIANO METALLO BRONZE FINISHER – Self-polishing spatuled covering
Use and compatibility with the substrate	The product is used as finishing coat to protect and decorate internal surfaces previously treated with STUCCO VENEZIANO METALLO PRIMER. Perfectly compatible with following substrates: plasterboards, gypsum plasters, civil plasterworks.
Classification	Finishing coat in paste, monocomponent, with physical drying, with inert pigmentation, for wall substrates. C2-E-0-A-C-A3
Packaging	Buckets of 1 – 2,5 litres

Characteristics	Values
Aspect	Pearly and glossy
Colour	6 BRONZE colors
Binder	acrylic resin
Pigment	rutile titanium dioxide
Charge	calcium carbonate, laminated pearly charges
Specific weight	1,3 +/- 0,03 g/ml
Dry residual mass (45 min. at 160 °C in dryer IR)	52% +/- 2%
Mass viscosity	thick paste
Washing resistance (with Gardner machine)	still testing (1)

(1) These values refer to standard tests made during the developing phase of the product and periodically confirmed by tests made on samples taken in a casual way.



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Indications for application

Characteristics	Conditions of the substrate	Ambient conditions
Temperature	min. 5 °C max. 30 °C	min. 5 °C max. 35 °C

Application

Dilution	ready to use
Product yield per litre on gypsum plaster	35-40 m ² /litre according to thickness

Times

Drying out of dust	at 23°C and 50% of relative humidity 1 hour
Drying for covering	at 23°C and 50% of relative humidity 4-6 hours
Temperature of storage	Min. 5 °C max 35 °C

Application cycle

Preparation of the surface

see STUCCO VENEZIANO METALLO PRIMER

Application cycle

24 hours after the application of STUCCO VENEZIANO METALLO Primer, apply the first coat of STUCCO VENEZIANO METALLO BRONZO Finisher with a stainless steel plastering trowel, making sure to cover perfectly the surface and back trowelling the surface afterwards.

4 hours later and with the support perfectly dry, apply the second coat of STUCCO VENEZIANO METALLO BRONZO Finisher with a putty knife or a stainless steel trowel, and back-trowel afterwards. Do not exceed with product, which could create areas with uneven thickness on the surface. After 20-40 minutes, when the product is completely dry but not hard, polish the surface with a putty knife or a stainless steel trowel.

The product becomes immediately shiny and darkening over all the raised areas and lighter taking on a satiny finish on the other parts. If a uniform shine is desired while maintaining the existing tone differences, pass cotton wadding or a wool cloth over the surface after 1 –2 hours.

You can obtain iridescent or “verdigris” effects if you apply one coat of VERDERAME in between coats; be sure to always smooth and back-trowel the surface.

After the last coat of STUCCO VENEZIANO METALLO BRONZO Finisher, you obtain an oxidized and “antique” effect.

Do not apply the product at temperatures below +5°C and make sure to keep this temperature all along the needed drying time. Do never quicken the drying phase by forced ventilation or with heating sources. STUCCO VENEZIANO METALLO BRONZO reaches its maximal hardness 72 hours after the application of the last coat.

After use, clean the tools with water and, if the product dries, remove it with turpentine or nitric solvent.

Colouring

STUCCO VENEZIANO METALLO BRONZO Finisher is available in 6 colors

Precautions of use

Avoid the improper use of the product. Toxic if swallowed, keep away from children. Keep the product cool and preserve it from frost.

This technical-informative card cancels and replaces the previous one.

The above-mentioned technical data come out from accurate laboratory tests and from innumerable practical applying experiences. Yet, since the product is used out of our control, we can only vouch for the quality of the still packaged and good stored product.